1 General

Fan type	Blower without chassis without intake nozzle	
Rotating direction looking at rotor	Clockwise	
Airflow direction	Air in axially, Air out radially	
Bearing system	Stainless steel bearing	
Mounting position - shaft	Any	

2 Mechanics

2.1 General

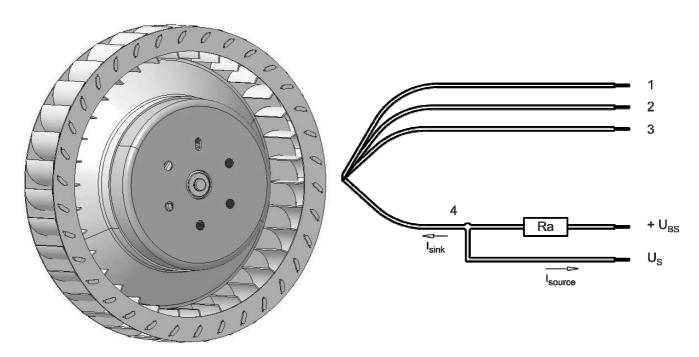
Depth	40,0 mm	
Diameter	97,0 mm	
Mass	0,34 kg	
Housing material		
Impeller material	Metal	

2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 310 mm	
Tolerance	+- 10 mm	
Tube length	S = 65 mm	
Tolerance	+- 5 mm	



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Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 22	1,7 mm
2	blue	- GND	AWG 22	1,7 mm
3	violet	PWM	AWG 22	1,7 mm
4	white	Tacho	AWG 22	1,7 mm

The auxilliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.



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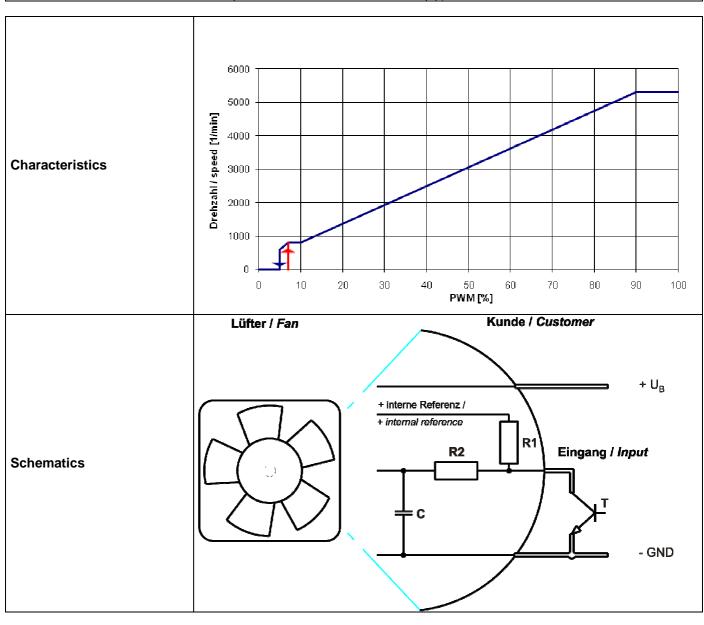
3 **Operating Data**

3.1 **Electrical Interface - Input**

Control input	PWM
---------------	-----

Features

Inpute type	Open collector	
PWM - Frequency		1 kHz - 10 kHz
		typical: 2 kHz



<u>Speed control:</u>
By Puls width modulation (PWM) 0 ... 100% Open collector in relation to signal-ground

Information to the curve:



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0 % - 7% PWM: 0 1/min

7 % - 10% PWM: 800 1/min (corresponding to min. speed)

10 % - 90% PWM: linear increasing curve

90 % - 100% PWM: 5.300 1/min (corresponding to max. speed) 7 % PWM: 800 1/min (Fan on, comming from 0% PWM)

5 % PWM: 600 1/min or 0 1/min (Fan off, comming from 100% PWM)

3.2 Electrical Operating Data

Measurement conditions:

Normal air density = 1,2 kg/m3; Temperature 23° C +/ - 3° C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area

should not be any solid obstruction within 0,5 m.

 $\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics)

I: corresp. to arithm. mean current value

Name	Condition	
PWM 0001	PWM: 100 %;	

100% PWM or broken lead wire (open control input); f = 2kHz

The data at 50% PWM are no FK features and need not be tested.

Features	Condition	Symbol	Values
Voltage range		U	
Nominal voltage		U_N	48 V
Power consumption	$\Delta p = 0$		120 W
Tolerance	PWM 0010	Р	
Current consumption	$\Delta p = 0$		2.500 mA
Tolerance	PWM 0010	I	
Speed	$\Delta p = 0$		5.300 1/min
Tolerance	PWM 0010	n	
Starting current consumption			3.700 mA

Measurement

Normal air density = 1,2 kg/m3; Temperature 23℃ +/ - 3℃; Motor axis horizontal; warm-up

conditions: time before measuring 5 minutes (unless otherwise specified).

In the intake and outlet area should not be any solid obstruction within 0,5 m.

 $\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics)

I: corresp. to arithm. mean current value

Name	Condition	
PWM 0001	PWM: 100 %;	

The data at 50% PWM are no FK features and need not be tested.



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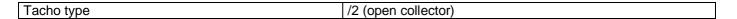
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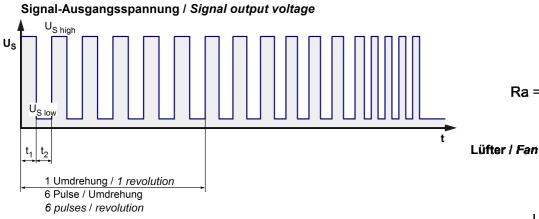
Features	Condition	Symbol		Values	
Voltage range		U	36 V		60,0 V
Nominal voltage		U _N		48,0 V	
Power consumption	$\Delta p = 0$		83 W	120 W	120 W
Tolerance	PWM 0010	Р	+- 10,0 %	+- 10,0 %	+- 10,0 %
Current consumption	$\Delta p = 0$		2.300 mA	2.500 mA	2.000 mA
Tolerance	PWM0010	I	+- 10,0 %	+- 10,0 %	+- 10,0 %
Speed	$\Delta p = 0$		4.800 1/min	5.300 1/min	5.300 1/min
Tolerance	PWM 0010	n	+- 10,0 %	+- 5,0 %	+- 5,0 %

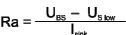


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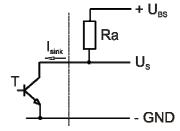
3.3 Electrical Interface - Output







Lüfter / Fan Kunde / Customer



n _{max}
n Tilax
n _{min}

Features		Note	Values
Tacho operating voltage	U_{BS}		<= 60 V
Tacho signal Low	U _{S low}	I sink: 2 mA	<=0,4 V
Tacho signal High	$U_{S\;high}$	I source: 0 mA	<=60 V
Maximum sink current	I_{sink}		<= 20 mA
Maximum source current			0 mA
External resistor		External resistor Ra fro to GND.	m UBS to US required. All voltages measured
Tacho frequency		(6 x n) / 60	
Tacho isolated from motor		No	
Slew rate			=> 0,5 V/us

n = revolutions per minute (1/min)

Please note:

At zero speed the tacho signal is at a static HIGH. It will be also HIGH when the fan is still spinning, but the speed control signal is set to zero speed already.

The tacho signal is only activated after the start-up is completed.

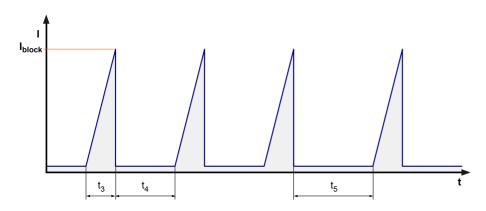
3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	N-CH FET	



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Max. residual current at U _N	$I_F \ll 5 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at U _N	I _{block} approx. 1.500 mA	
Clock signal at locked rotor	t ₃ / t ₄ typical: 3,6 s / 10 s	



Locked rotor signal t5:

After 4 failed start-ups there is an extended timeout of 40 s.

Internal Fuse:

Littelfuse NANO2(R) FUSE; Very fast acting 451 Series; 5 A



3.5 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m3; Temperature 23° +/ - 3° ;

In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft

horizontal.

The information is only valid under the specified test conditions and may be changed by the

installation conditions. If there are deviations from the standard test conditions, the

characteristic values must be checked under the installed conditions. Power consumption of the fan motor when operating at normal voltage is shown. Depending on the operating

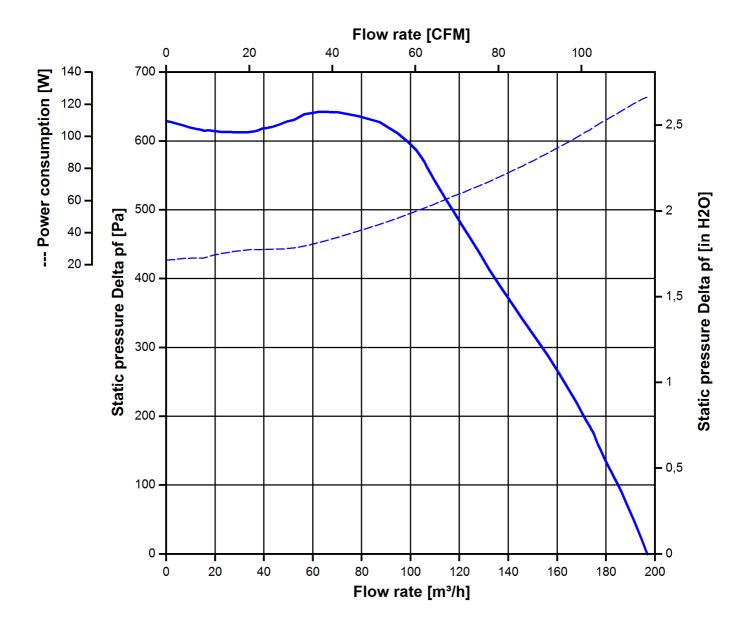
conditions of the application, the power input may be higher.

a.) Operation condition:

5.300 1/min at free air flow	PWM 100 %;		
Max. free-air flow ($\Delta p = 0$	/ \ ¹ / - may \	197.0 m3/h	
Max. static pressure (Δp = 0	,	630 Pa	



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3.6 Sound Data

Measurement conditions:

Sound pressure level: 1 meter distance between microphone and the air intake.

Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)

Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)

For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

5.300 1/min at free air	PWM 100 %;	
flow		

Optimal operating point	95,0 m3/h @ 546 Pa	
Sound power level at the optimal operating point	7,8 bel(A)	
Sound pressure level at free air flow, measured in rubber bands		

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 ℃	
Max. permitted ambient temperature TU max.	60 ℃	
Min. permitted storage temperature TL min.	-40 ℃	
Max. permitted storage temperature TL max.	80 ℃	

4.2 Climatic Requirements

Humidity requirements humid temperature, cyclic; according to DIN EN 60068-2-38, cycle and condensation water check; according to DIN EN IS 6270-2, 14 days		
Water exposure	Splash water check IPX4; according to DIN EN 60529 VDE 0470, not certified	
Dust requirements Dust check IP5X; according to DIN EN 60529 VDE 0470, not certified		
Salt fog requirements	Salt fog, cylic, in operation; according to DIN EN 60068-2-52; 10 cycles	

Permitted application area:

The product is for the use in open and unsheltered areas. Direct exposure to water as well as saline ambient conditions are allowed provided that this does not prevent the normal operation.

Pollution degree 4 (according DIN EN 60664-1)

It occurs permanent conductivity caused by conductive dust, rain or moisture.

4.3 Mechanical Requirements

severity level Vibration (sinusoidal)		
2 G Vibration (sinusoidal) in use		



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IEC 60068-2-6	Vibration (sinusoidal)
Displacement / frequency range	0,15 mm / 10-58, 58-10 Hz
Acceleration / frequency range	2 G / 58-500-58 Hz
Sweep rate	1 Oct./min
Sweep cycles	10
Duration	2 hrs.
Axes of vibration	3

severity level	stationary use		
1	storage /	Random vibration not in use	
	transportation	IEC 60068-2-64	Random vibration
		Frequency range / ASD	5 - 20 Hz : 1,0 m ² / s ³
			20 - 500 Hz: - 3 dB / Oct
		G _{RMS}	0,91 G
		Axes of vibration	3
		Test duration	3 x 5 h
	storage /	Bump not in use	
	transportation	IEC 60068-2-29	Bump
		Shock spectrum	half sine
		Acceleration	18 G
		Duration	6 ms
		Number of bumps (+X, -X, -Y, +Y, -Z, +Z)	100 in each direction
		Total bumps	600
	stationary use	Random vibration in use	
		IEC 60068-2-64	Random vibration
		Frequency range / ASD	5 - 20 Hz: $2,0 \text{ m}^2/\text{s}^3$
			20- 150 Hz: - 3 dB / Oct
			0,83 G
		G _{RMS}	3
		Axes of vibration	3 x 5 h
		Test duration	
	stationary use	Bump in use	
		IEC 60068-2-29	Bump
		Shock spectrum	half sine
		Acceleration	5 G
		Duration	11 ms
		Number of bumps (+X, -X, -Y, +Y, -Z, +Z)	100 in each direction
		Total bumps	600



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5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700)		
A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and	500 VAC / 1 Min.	
25°C.		
No arcing or breakdown is allowed!		
All connections together to ground.		
B.) Routine test	850 VDC / 1 Sec.	
Measuring conditions: At indoor climate.		
No arcing or breakdown is allowed!		
All connections together to ground.		
Isolation resistance	RI > 10 MOhm	
Measuring conditions: After 48h of storage at 95% R.H. and		
25℃ measured with U=500 VDC for 1 min.		
Clearance / creepage distance	0,5 mm / 1,2 mm	
Protection class	III	

5.2 Approval Tests

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information	Yes / Approval acc. to EN 60950 (VDE 0805) - Information
	Technologies	technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Yes / GB 12350 Safety Requirements for small Power Motors

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 ℃	95.000 h	
Life expectancy L10 at TU max.	60.000 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 ℃	160. 000 h	



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