1 General

| Fan type | Blower | |
|-------------------------------------|----------------------------------|--|
| Rotating direction looking at rotor | Counterclockwise | |
| Airflow direction | Air in axially, Air out radially | |
| Bearing system | Ball bearing | |
| Mounting position - shaft | Any | |

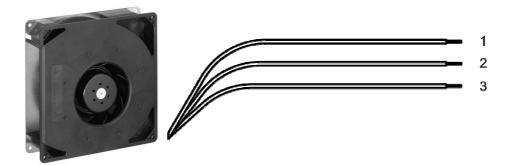
2 Mechanics

2.1 General

| Width | 220,0 mm |
|---|--|
| Height | 220,0 mm |
| Depth | 56,0 mm |
| Mass | 1,400 kg |
| Housing material | Mixed |
| Impeller material | Plastic |
| Max. torque when mounted across both mounting | Wire outlet corner: 70 Ncm |
| flanges; Metal flange on mounting plate | Remaining corners: 70 Ncm |
| Screw size | ISO 4762 - M4 degreased, without an additional |
| | brace and without washer |

2.2 Connections

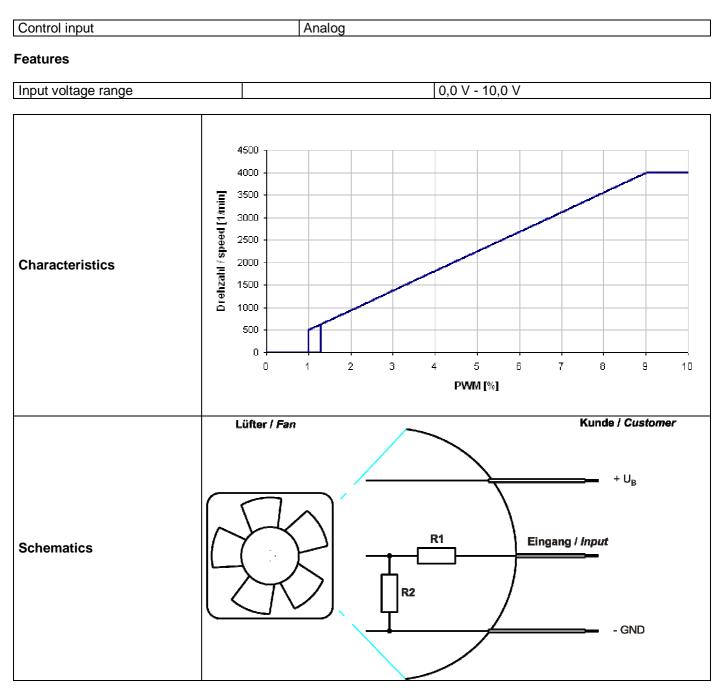
| Electrical connection | Wires | |
|-----------------------|------------|--|
| Lead wire length | L = 325 mm | |
| Tolerance | +- 10,0 mm | |
| Tube length | S = 25 mm | |
| Tolerance | +- 5,0 mm | |



| Wire | Color | Operation | Wire size | Insulation diameter |
|------|--------|-----------|-----------|---------------------|
| 1 | red | + UB | AWG 22 | 1,70 mm |
| 2 | blue | - GND | AWG 22 | 1,70 mm |
| 3 | violet | CONTR | AWG 22 | 1,70 mm |

3 Operating Data

3.1 Electrical Interface - Input



3.2 Electrical Operating Data

Measurement Normal air density = 1,2 kg/m3; Temperature $23 \degree + - 3\degree$; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

 $\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics) I: corresp. to arithm. mean current value

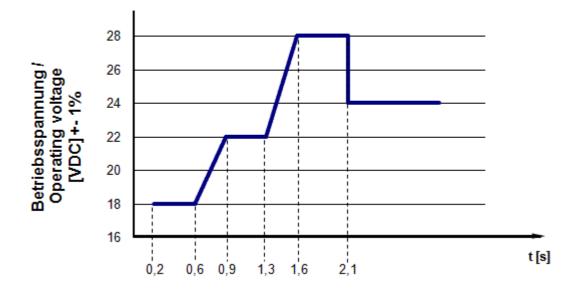
| Name | Condition |
|---------------|----------------|
| U Contr. 0001 | U Contr.: 10 V |

| Features | Condition | Symbol | | Values | |
|---------------------|----------------|----------------|-------------|-------------|-------------|
| Voltage range | | U | 16 V | | 28 V |
| Nominal voltage | | U _N | | 24 V | |
| Power consumption | $\Delta p = 0$ | | 56 W | 64 W | 64,4 W |
| Tolerance | | Р | +- 15 % | +- 15,0 % | +- 15,0 % |
| TOIEIdilice | U Contr. 0010 | | | | |
| Current consumption | $\Delta p = 0$ | | 3.500 mA | 2.650 mA | 2.300 mA |
| Toloropoo | | I | +- 15,0 % | +- 15,0 % | +- 15,0 % |
| Tolerance | U Contr. 0010 | | | | |
| Speed | $\Delta p = 0$ | | 4.000 1/min | 4.200 1/min | 4.200 1/min |
| Talaranaa | | n | +- 7,5 % | +- 7,5 % | +- 7,5 % |
| Tolerance | U Contr. 0010 | | | | |

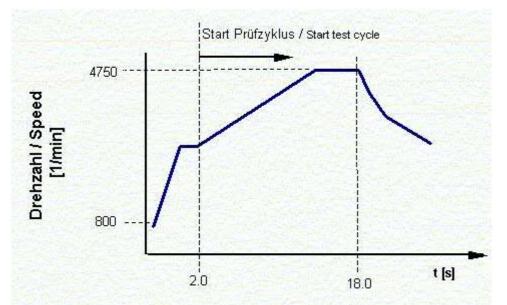
Motor testing

The motor testing relates to a fan, operating with horizontal shaft, at free wir flow. It is possible to run this motor in an uncontrolled state. For some testings the motor may set in a test cycle by connecting to a voltage follower as below mentioned.

Voltage graph to start the test cycle



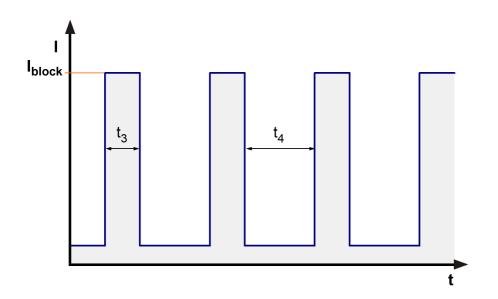
Speed graph after starting the test cycle



| Voltage | 24,0 V |
|---------------------|-------------|
| Power consumption | 93,6 W |
| Tolerance | +- 15,0 % |
| Current consumption | 3.900 mA |
| Tolerance | +- 15,0 % |
| Speed | 4.750 1/min |
| Tolerance | +- 10,0 % |

3.3 Electrical Features

| Electronic function | Speed-Controlled | |
|---|--|--|
| Reversed polarity protection | P-CH FET | |
| Max. residual current at U _N | I _F <= 20 mA | |
| Locked rotor protection | Auto restart | |
| Locked rotor current at U _N | I _{block} approx. 1.100 mA | |
| Clock signal at locked rotor | t ₃ / t ₄ typical: 1,0 s / 3,1 s | |



3.4 Aerodynamics

Measurement
conditions:Measured with a double chamber intake rig acc. to DIN EN ISO 5801.
Normal air density = 1,2 kg/m3; Temperature 23°C +/ - 3°C;
In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft
horizontal.
The information is only valid under the specified test conditions and may be changed by the
installation conditions. If there are deviations from the standard test conditions, the
characteristic values must be checked under the installed conditions.

a.) Operation condition:

| 4.200 1/min at free air flow | U Contr. 10 V | | |
|---|---------------|------------|--|
| | | | |
| Max. free-air flow ($\Delta p = 0 / \dot{V}$ | = max.) | 308,0 m3/h | |
| Max. static pressure ($\Delta p = ma$ | ax. / └ =0) | 780 Pa | |

3.5 Sound Data

Measurement
conditions:Sound pressure level: 1 meter distance between microphone and the air intake.
Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)
Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)
For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

| 4.200 1/min at free air flow | U Contr. 10 V | |
|------------------------------|---------------|--|
| | | |

| Optimal operating point | 180,0 m3/h @ 360 Pa | |
|---|---------------------|--|
| Sound power level at the optimal operating point | 7,5 bel(A) | |
| Sound pressure level at free air flow, measured in rubber bands | | |

4 Environment

4.1 General

| Min. permitted ambient temperature TU min. | -20 °C | |
|--|--------|--|
| Max. permitted ambient temperature TU max. | 60 °C | |
| Min. permitted storage temperature TL min. | -40 °C | |
| Max. permitted storage temperature TL max. | 30 °C | |

4.2 Climatic Requirements

| Humidity requirements | humid heat, constant; according to DIN EN 60068-2-78, 14 da | |
|-----------------------|---|--|
| Water exposure | None | |
| Dust requirements | None | |
| Salt fog requirements | None | |

Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1) There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

Please require severity levels and specification parameters from the responsible development departments.

5 Safety

5.1 Electrical Safety

| Dielectric strength | | |
|--|------------------|--|
| DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) | | |
| A.) Type test | 500 VAC / 1 Min. | |
| Measuring conditions: After 48h of storage at 95% R.H. and | | |
| 25℃. | | |
| No arcing or breakdown is allowed! | | |
| All connections together to ground. | | |
| B.) Routine test | 850 VDC / 1 Sec. | |
| Measuring conditions: At indoor climate. | | |
| No arcing or breakdown is allowed! | | |
| All connections together to ground. | | |
| Isolation resistance | RI > 10 MOhm | |
| Measuring conditions: After 48h of storage at 95% R.H. and | | |
| 25°C measured with U=500 VDC for 1 min. | | |
| Clearance / creepage distance | 1,0 mm / 1,2 mm | |
| Protection class | | |

5.2 Approval Tests

| CE | EC Declaration of Conformity | Yes |
|-----|--|---|
| EAC | Eurasian Conformity | Yes |
| UL | Underwriters Laboratories | Yes / UL507, Electric Fans |
| VDE | Association for Electrical, Electronic and Information Technologies | Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment |
| CSA | Canadian Standards Association | Yes / C22.2 No. 113 Fans and Ventilators |
| CCC | China Compulsory Certification | Not applicable |

 $\frac{\text{The approval tests are observed to:}}{\text{U approval max.:}28,0 \text{ V } @ \text{TU approval max.:} 60,0 \ \ensuremath{\mathbb{C}}$

6 Reliability

6.1 General

| Life expectancy L10 at TU = 40 ℃ | 55.000 h | |
|--|-----------|--|
| Life expectancy L10 at TU max. | 27.500 h | |
| Life expectancy L10 acc. to IPC 9591 at TU = 40 $^{\circ}$ C | 92.5 00 h | |
| | | |



