1 General

Fan type	Blower	
Rotating direction looking at rotor	Counterclockwise	
Airflow direction	Air in axially, Air out radially	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

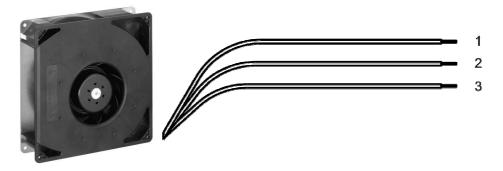
2 Mechanics

2.1 General

Width	220,0 mm
Height	220,0 mm
Depth	56,0 mm
Mass	1,400 kg
Housing material	Mixed
Impeller material	Plastic
Max. torque when mounted across both mounting	Wire outlet corner: 70 Ncm
flanges; Metal flange on mounting plate	Remaining corners: 70 Ncm
Screw size	ISO 4762 - M4 degreased, without an additional
	brace and without washer

2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 1.000 mm	
Tolerance	+- 10,0 mm	
Tube length	S = 25 mm	
Tolerance	+- 5,0 mm	



Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 22	1,70 mm
2	blue	- GND	AWG 22	1,70 mm
3	violet	CONTR	AWG 22	1,70 mm



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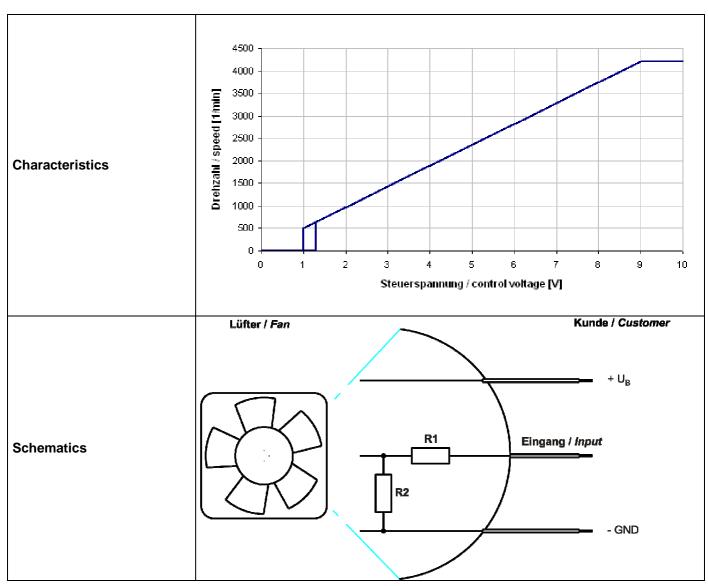
3 Operating Data

3.1 Electrical Interface - Input

Control input	Analog

Features

Input voltage range	0,0 V - 10,0 V





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3.2 Electrical Operating Data

Measurement conditions:

Normal air density = 1,2 kg/m3; Temperature 23°C +/ - 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

 $\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics)

I: corresp. to arithm. mean current value

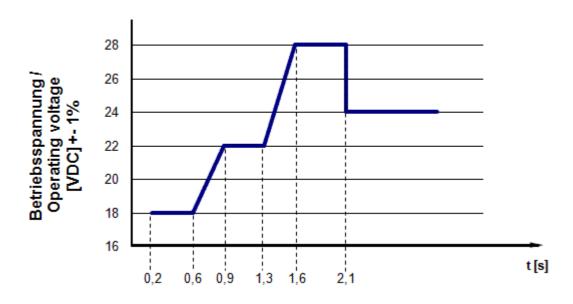
Name	Condition		
U Contr. 0001	U Contr.: 10,0 V		

Features	Condition	Symbol		Values	
Voltage range		U	16 V		28 V
Nominal voltage		U _N		24 V	
Power consumption	$\Delta p = 0$		56 W	64 W	64,4 W
Tolerance	U Contr. 0010	Р	+- 15 %	+- 15,0 %	+- 15,0 %
Current consumption	$\Delta p = 0$		3.500 mA	2.650 mA	2.300 mA
Tolerance	U Contr. 0010	I	+- 15,0 %	+- 15,0 %	+- 15,0 %
Speed	$\Delta p = 0$		4.000 1/min	4.200 1/min	4.200 1/min
Tolerance	U Contr. 0010	n	+- 7,5 %	+- 7,5 %	+- 7,5 %

Motor testing

The motor testing relates to a fan, operating with horizontal shaft, at free wir flow. It is possible to run this motor in an uncontrolled state. For some testings the motor may set in a test cycle by connecting to a voltage follower as below mentioned.

Voltage graph to start the test cycle

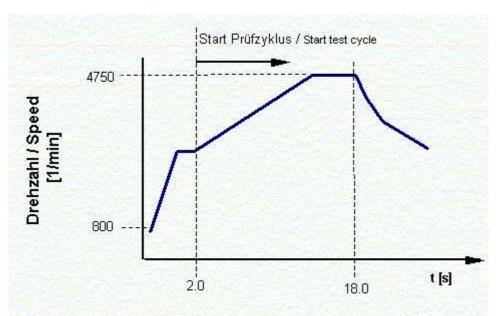




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Speed graph after starting the test cycle

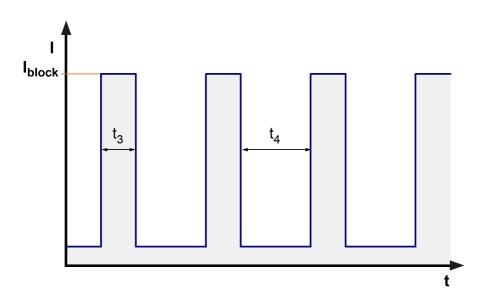


Voltage	24,0 V		
Power consumption	93,6 W		
Tolerance	+- 15,0 %		
Current consumption	3.900 mA		
Tolerance	+- 15,0 %		
Speed	4.750 1/min		
Tolerance	+- 10,0 %		

3.3 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	P-CH FET	
Max. residual current at U _N	$I_F \leq 20 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at U _N	I _{block} approx. 1.100 mA	
Clock signal at locked rotor	t ₃ / t ₄ typical: 1,0 s / 3,1 s	





3.4 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m3; Temperature 23° +/ - 3° ;

In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft

horizontal.

The information is only valid under the specified test conditions and may be changed by the

installation conditions. If there are deviations from the standard test conditions, the

characteristic values must be checked under the installed conditions.

a.) Operation condition:

4.200 1/min at free air flow	U Contr. 10,0 V		
Max. free-air flow ($\Delta p = 0 / \dot{V}$	= max.)	308,0 m3/h	
Max. static pressure ($\Delta p = max$	ax. / \dot{V} =0)	780 Pa	



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3.5 Sound Data

Measurement conditions:

Sound pressure level: 1 meter distance between microphone and the air intake.

Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)

Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)

For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

	4.200 1/min at free air flow	U Contr. 10,0 V		
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Optimal operating point	180,0 m3/h @ 360 Pa	
Sound power level at the optimal operating point	7,5 bel(A)	
Sound pressure level at free air flow, measured in rubber bands		

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 ℃	
Max. permitted ambient temperature TU max.	60 ℃	
Min. permitted storage temperature TL min.	-40 ℃	
Max. permitted storage temperature TL max.	30 ℃	

4.2 Climatic Requirements

Humidity requirements	humid heat, cyclic; according to DIN EN 60068-2-30, 6 cycle	
Water exposure	None	
Dust requirements	Dust check; according to DIN EN 60068-2-68, 6g/m2d, 1 day	
Salt fog requirements	None	

Permitted application area:

The product is for the use in sheltered rooms with limited controlled temperature. Occasionally condensed water is allowed. Direct exposure to water must be avoided. Saline ambient conditions must be avoided.

Pollution degree 2 (according DIN EN 60664-1)

It occurs only non-conductive pollution. Occassionally, temporary conductivity caused by condensation occurs.

Please require severity levels and specification parameters from the responsible development departments.



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Safety 5

5.1 **Electrical Safety**

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25℃.	500 VAC / 1 Min.	
No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	850 VDC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25℃ measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance Protection class	1,0 mm / 1,2 mm	

5.2 **Approval Tests**

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information	Yes / Approval acc. to EN 60950 (VDE 0805) - Information
	Technologies	technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Not applicable

The approval tests are observed to: U approval max.:28,0 V @ TU approval max.: 60,0 $^{\circ}$ C

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 ℃	55.000 h	
Life expectancy L10 at TU max.	27.500 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 ℃	92.5 00 h	



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