1 General

Fan type	Blower
Rotating direction looking at rotor	Clockwise
Airflow direction	Air in axially, Air out radially
Bearing system	Ball bearing
Mounting position - shaft	Any
Balancing grade	6,3

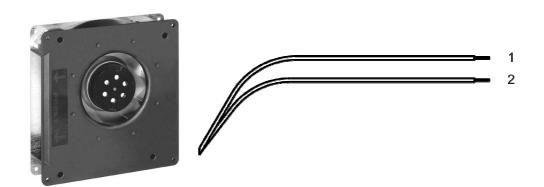
2 Mechanics

2.1 General

Width	180,0 mm	
Height	180,0 mm	
Depth	40,0 mm	
Diameter	0,0 mm	
Mass	0,850 kg	
Housing material	Mixed	
Impeller material	Mixed	
Max. torque when mounted across both mounting	Wire outlet corner: 70 Ncm	
flanges	Remaining corners: 70 Ncm	
Screw size	ISO 4762 - M4 degreased, without an additional	
	brace and without washer	

2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 310 mm	
Tolerance	+- 10,0 mm	
Tube length	S = 270 mm	
Tolerance	+- 10 mm	
Wire size (AWG)	22	
Insulation diameter	1,09 mm	
Plug	See drawing	
Contact	See drawing	



	Color	Operation
1	blue	L
2	blue	Ν

3 Operating Data

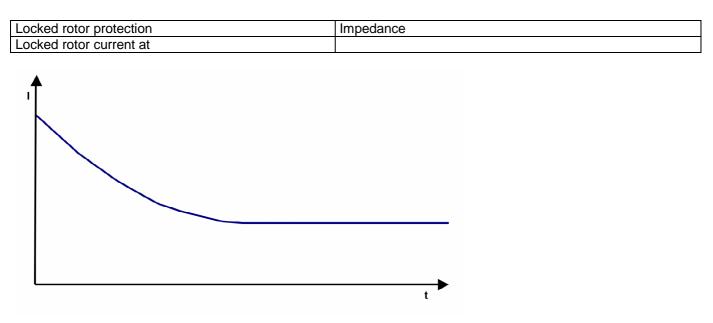
3.1 Electrical Operating Data

Measurement
conditions:Normal air density = 1,2 kg/m3; Temperature 23° +/- 3° ; Motor axis horizontal;warm-up
time before measuring 5 minutes (unless otherwise specified).
In the intake and outlet area should not be any solid obstruction within 0,5 m.

$\Delta p = 0$:	corresp. to free air flow (see chapter aerodynamics)
1:	corresp. to RMS line current

Features	Condition	Symbol		Val	ues	
Frequency	$\Delta p = 0$	f	50	Hz	60	Hz
Nominal voltage	$\Delta p = 0$	U _N	23	0 V	23	0 V
Tolerance	•		+ 10 %	- 10 %	+ 10 %	- 10 %
Power consumption			20 W		19 W	
Tolerance	$\Delta p = 0$	Р	+ 5 %	- 10 %	+ 5 %	- 10 %
Speed			2.550 1/min		2.750 1/min	
Tolerance	$\Delta p = 0$	n	+- ;	3 %	+- 3	3 %

3.2 Electrical Features



3.3 Aerodynamics

Measurement
conditions:Measured with a double chamber intake rig acc. to DIN EN ISO 5801.
Normal air density = 1,2 kg/m3; Temperature 23°C +/ - 3°C;
In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft
horizontal.
The information is only valid under the specified test conditions and may be changed by the
installation conditions. If there are deviations from the standard test conditions, the
characteristic values must be checked under the installed conditions.

a.) Operation condition:

2.550 1/min at free air flow Frequency: 50 Hz

Max. free-air flow ($\Delta p = 0 / \dot{V} = max.$)	80,0 m3/h
Max. static pressure ($\Delta p = max. / \dot{V} = 0$)	150 Pa

b.) Operation condition:

2.750 1/min at free air flow Frequency: 60 Hz

Max. free-air flow ($\Delta p = 0 / \dot{V} = max.$)	85,0 m3/h
Max. static pressure ($\Delta p = max. / \dot{V} = 0$)	210 Pa

3.4 Sound Data

Measurement
conditions:Sound pressure level: 1 meter distance between microphone and the air intake.
Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)Sound power level: Acc. to DIN
45635 part 38 (ISO 10302)
Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)
For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

2.550 1/min at free air flow Frequency: 50 Hz

Optimal operating point	12,0 m3/h @ 122 Pa	
Sound power level at the optimal operating point	5,5 bel(A)	
Sound pressure level at free air flow, measured in rubber bands		

b.) Operation condition:

2.750 1/min at free air flow

Frequency: 60 Hz

Optimal operating point	14,0 m3/h @ 162 Pa	
Sound power level at the optimal operating point	6,0 bel(A)	
Sound pressure level at free air flow, measured in rubber bands		

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-30 ℃ / 50 Hz -30 ℃ / 60 Hz	
Max. permitted ambient temperature TU max.	70 ℃ / 50 Hz 80 ℃ / 60 Hz	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	30 C	

4.2 Climatic Requirements*)

Humidity requirements	humid temperature, cyclic; according to DIN EN 60068-2-38, 10 cycle and condensation water check; according to DIN EN ISO 6270-2, 14 days	
Water exposure	Splash water check IPX4; according to DIN EN 60529 VDE 0470, not certified	
Dust requirements	Dust check IP5X; according to DIN EN 60529 VDE 0470, not certified	
Salt fog requirements	None	

Permitted application area:

The product is for the use in partial sheltered rooms or open, roofed areas. Direct exposure to water is allowed provided that this does not prevent the normal operation. Saline ambient conditions must be avoided.



Pollution degree 3 (according DIN EN 60664-1)

It occurs conductive pollution or dry non-conductive pollution which becomes conductive due to condensation.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE	
0700) A.) Type test Measuring conditions: After 48h of storage at 95%	1500 VAC / 1 Min.
R.H. and 25°C. No arcing or breakdown is allowed!	
All connections together to ground. B.) Routine test	1500 VAC / 1 Sec.
Measuring conditions: At indoor climate. No arcing or breakdown is allowed!	
All connections together to ground.	
Isolation resistance Measuring conditions: After 48h of storage at 95%	RI > 50 MOhm
R.H. and 25°C measured with U=500 VDC for 1 min.	
Clearance / creepage distance	2,0 mm / 1,8 mm
Protection class	

5.2 Approval Tests

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and	Yes / Approval acc. to EN 60950 (VDE 0805) - Information
	Information Technologies	technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Yes / GB 12350 Safety Requirements for small Power Motors

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 ℃	37.500 h / 50 Hz 40.000 h / 60 Hz	
Life expectancy L10 at TU max.	20.000 h / 50 Hz 15.000 h / 60 Hz	

