1 General

Fan type	Blower	
Rotating direction looking at rotor	Counterclockwise	
Airflow direction	Air in axially, Air out radially	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

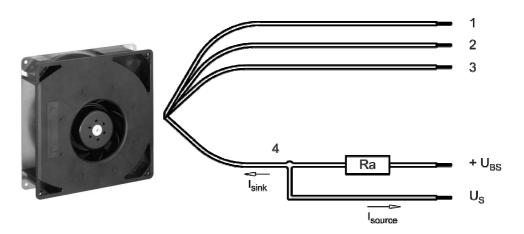
2 Mechanics

2.1 General

Width	220,0 mm
Height	220,0 mm
Depth	56,0 mm
Mass	1,400 kg
Housing material	Mixed
Impeller material	Plastic
Max. torque when mounted across both mounting	Wire outlet corner: 70 Ncm
flanges; Metal flange on mounting plate	Remaining corners: 70 Ncm
Screw size	ISO 4762 - M4 degreased, without an additional
	brace and without washer

2.2 Connections

Electrical connection	Wires
Lead wire length	L = 325 mm
Tolerance	+- 10,0 mm
Tube length	S = 25 mm
Tolerance	+- 5,0 mm



Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 22	1,70 mm
2	blue	- GND	AWG 22	1,70 mm
3	violet	CONTR	AWG 22	1,70 mm
4	white	Tacho	AWG 22	1,70 mm

The auxilliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.



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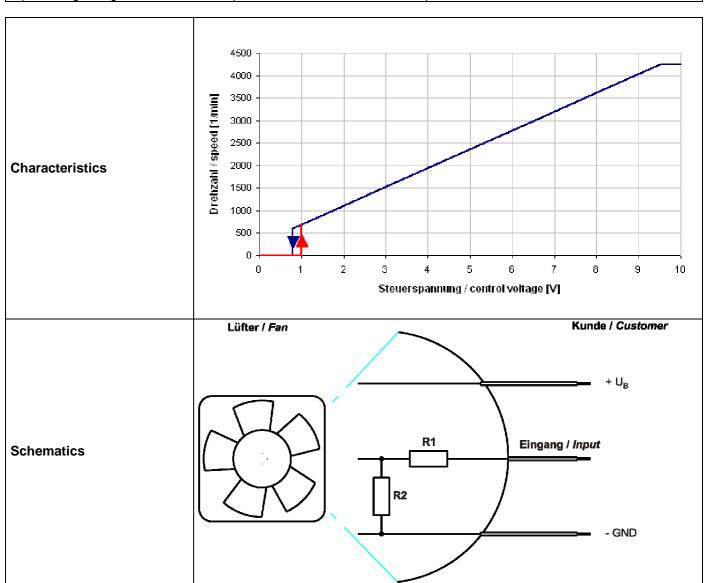
3 **Operating Data**

3.1 **Electrical Interface - Input**

Control input	Analog
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Features

Input voltage range	0 V - 10 V



Speed control:By control voltage.

U Contr.: 0... 10 V +-0,1 V



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3.2 Electrical Operating Data

Measurement conditions:

Normal air density = 1,2 kg/m3; Temperature 23° C +/- 3° C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

 $\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics)

I: corresp. to arithm. mean current value

Name	Condition	
U Contr. 0001	U Contr.: 10 V	

Features	Condition	Symbol		Values	
Voltage range		U	36 V		60 V
Nominal voltage		U _N		48 V	
Power consumption	$\Delta p = 0$		35 W	65 W	61 W
Tolerance	U Contr. 0010	Р	+- 15 %	+- 15,0 %	+- 15,0 %
Current consumption	$\Delta p = 0$		1.000 mA	1.350 mA	1.000 mA
Tolerance	U Contr. 0010	I	+- 15,0 %	+- 15,0 %	+- 15,0 %
Speed	$\Delta p = 0$		3.500 1/min	4.250 1/min	4.250 1/min
Tolerance	U Contr. 0010	n	+- 7,5 %	+- 7,5 %	+- 7,5 %

Motor testing

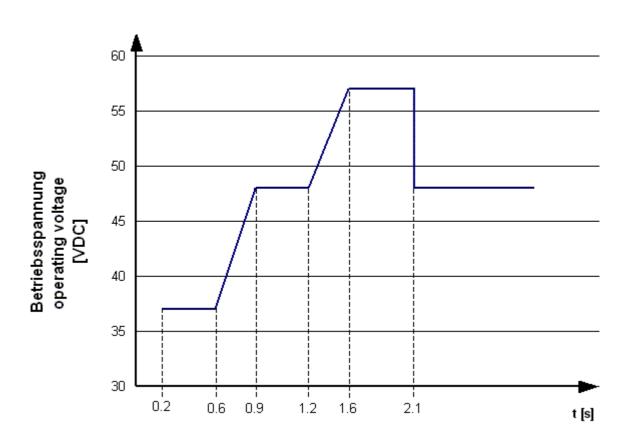
The motor testing relates to a fan, operating with horizontal shaft, at free wir flow. It is possible to run this motor in an uncontrolled state. For some testings the motor may set in a test cycle by connecting to a voltage follower as below mentioned.

Voltage graph to start the test cycle



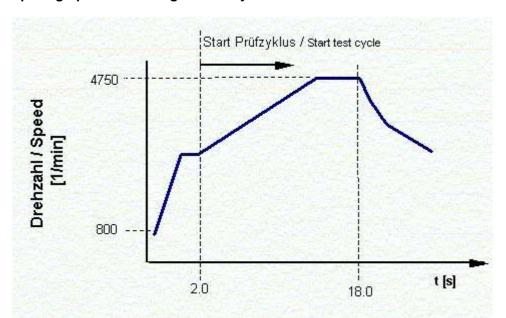
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Speed graph after starting the test cycle

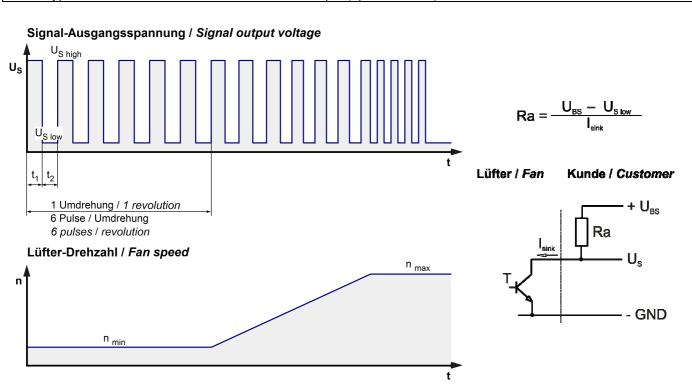


Voltage	48,0 V
Power consumption	52,8 W
Tolerance	+- 15,0 %
Current consumption	1.100 mA
Tolerance	+- 15,0 %
Speed	4.750 1/min
Tolerance	+- 10,0 %



3.3 Electrical Interface - Output

Tacho type /2 (open collector)



Features		Note	Values
Tacho operating voltage	U _{BS}		<= 60,0 V
Tacho signal Low	U _{S low}	I sink: 2 mA	<= 0,4 V
Tacho signal High	U _{S high}	I source: 0 mA	60,0 V
Maximum sink current	I _{sink}		<= 20 mA
External resistor		External resistor Ra f to GND.	rom UBS to US required. All voltages measured
Tacho frequency		(6 x n) / 60	
Tacho isolated from motor		No	
Slew rate			=> 0,5 V/us

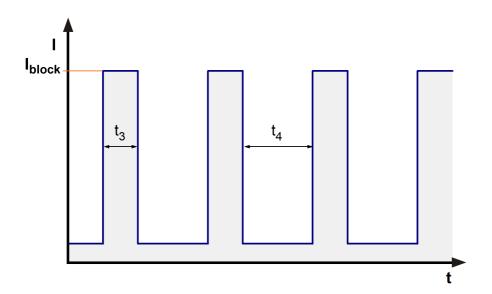
n = revolutions per minute (1/min)

3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	Rectifying diode	
Max. residual current at U _N	$I_F \leq 20 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at U _N	I _{block} approx. 200 mA	
Clock signal at locked rotor	t ₃ / t ₄ typical: 1,0 s / 3,1 s	



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3.5 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m3; Temperature 23° +/ - 3° ;

In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft

horizontal.

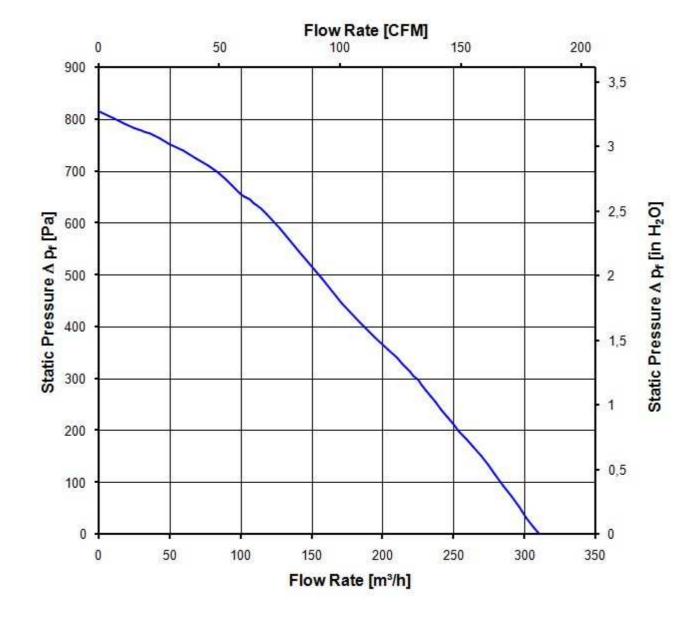
The information is only valid under the specified test conditions and may be changed by the

installation conditions. If there are deviations from the standard test conditions, the

characteristic values must be checked under the installed conditions.

a.) Operation condition:

4.250 1/min at free air flow	U Contr. 10 V			
Max. free-air flow ($\Delta p = 0 / \dot{V}$	310,0 m3/h			
Max static pressure $(\Delta p = max)$	ax / \ ¹ / =0\	810 Pa		





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3.6 Sound Data

Measurement Sound pressure level: 1 meter distance between microphone and the air intake.

conditions: Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)

Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)

For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

4.250 1/min at free air flow U Con	tr. 10 V			
Optimal operating point	188,	0 m3/h @ 356 Pa		
Sound power level at the optimal open point	ating 7,5 b	pel(A)		
Sound pressure level at free air flow, measured in rubber bands				

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 ℃	
Max. permitted ambient temperature TU max.	60 ℃	
Min. permitted storage temperature TL min.	-40 ℃	
Max. permitted storage temperature TL max.	20 08	

4.2 Climatic Requirements

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Dust requirements	None	
Salt fog requirements	None	

Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

Please require severity levels and specification parameters from the responsible development departments.



5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test	500 VAC / 1 Min.	
Measuring conditions: After 48h of storage at 95% R.H. and 25℃.		
No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	850 VDC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25℃ measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance	1,0 mm / 1,5 mm	
Protection class	III	

5.2 Approval Tests

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information	Yes / Approval acc. to EN 60950 (VDE 0805) - Information
	Technologies	technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Yes / GB 12350 Safety Requirements for small Power Motors

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 ℃	55.000 h	
Life expectancy L10 at TU max.	27.500 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 ℃	92.5 00 h	



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