# 1 General

| Fan type                            | Blower                           |  |
|-------------------------------------|----------------------------------|--|
| Rotating direction looking at rotor | Counterclockwise                 |  |
| Airflow direction                   | Air in axially, Air out radially |  |
| Bearing system                      | Ball bearing                     |  |
| Mounting position - shaft           | Any                              |  |

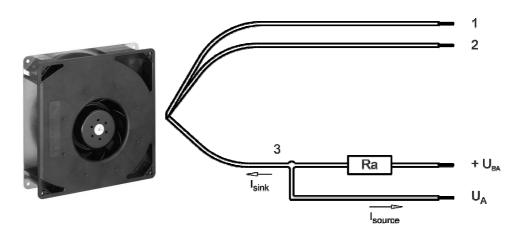
# 2 Mechanics

## 2.1 General

| Width   | 220,0 mm                                       |
|---|--|
| Height  | 220,0 mm                                       |
| Depth   | 56,0 mm  |
| Mass  | 1,400 kg                                       |
| Housing material                              | Mixed  |
| Impeller material                             | Plastic  |
| Max. torque when mounted across both mounting | Wire outlet corner: 70 Ncm                     |
| flanges; Metal flange on mounting plate       | Remaining corners: 70 Ncm                      |
| Screw size                                    | ISO 4762 - M4 degreased, without an additional |
|   | brace and without washer                       |

## 2.2 Connections

| Electrical connection | Wires      |  |
|-----------------------|------------|--|
| Lead wire length      | L = 325 mm |  |
| Tolerance             | +- 10,0 mm |  |
| Tube length           | S = 25 mm  |  |
| Tolerance             | +- 5,0 mm  |  |



| Wire | Color | Operation | Wire size | Insulation diameter |
|------|-------|-----------|-----------|---------------------|
| 1    | red   | + UB      | AWG 22    | 1,70 mm             |
| 2    | blue  | - GND     | AWG 22    | 1,70 mm             |
| 3    | white | Alarm     | AWG 22    | 1,70 mm             |

The auxilliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.



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#### 3 **Operating Data**

#### 3.1 **Electrical Operating Data**

Measurement conditions:

Normal air density = 1,2 kg/m3; Temperature 23℃ +/ - 3℃; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

 $\Delta p$  = 0: corresp. to free air flow (see chapter aerodynamics) I: corresp. to arithm. mean current value

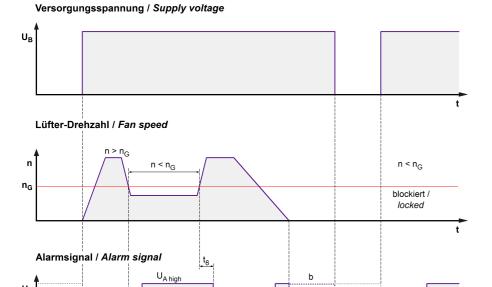
| Features                     | Condition      | Symbol         |             | Values      |             |
|------------------------------|----------------|----------------|-------------|-------------|-------------|
| Voltage range                |                | U              | 16 V        |             | 28 V        |
| Nominal voltage              |                | U <sub>N</sub> |             | 24 V        |             |
| Power consumption            | $\Delta p = 0$ |                | 60 W        | 64 W        | 63,4 W      |
| Tolerance                    | 0010           | Р              | +- 10 %     | +- 10,0 %   | +- 10,0 %   |
| Current consumption          | $\Delta p = 0$ |                | 3.750 mA    | 2.650 mA    | 2.265 mA    |
| Tolerance                    | 0010           | I              | +- 10,0 %   | +- 10,0 %   | +- 10,0 %   |
| Speed                        | $\Delta p = 0$ |                | 4.100 1/min | 4.200 1/min | 4.200 1/min |
| Tolerance                    | 0010           | n              | +- 7,5 %    | +- 7,5 %    | +- 7,5 %    |
| Starting current consumption |                |                |             | <= 6.000 mA |             |



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#### 3.2 **Electrical Interface - Output**

| Alarm type | /19 (low = ok, open collector inverse) |
|------------|--|



2)

1)

| Features                  |                     | Note                           | Values                                       |
|---------------------------|---------------------|--------------------------------|--|
| Alarm operating voltage   | $U_BA$              |                                | Min.: 4,0 V Max.: 28,0 V                     |
| Alarm signal Low          | U <sub>A low</sub>  | I sink: 2 mA                   | >= 0,4 V                                     |
| Alarm signal High         | U <sub>A high</sub> | I source: 0 mA                 | 28,0 V                                       |
| Maximum sink current      | I <sub>sink</sub>   |                                | >= 20 mA                                     |
| Maximum source current    |                     |                                | 0 mA   |
| External resistor         |                     | External resistor Ra f to GND. | rom UBA to UA required. All voltage measured |
| Alarm start-up delay time | t <sub>6</sub>      |                                | <= 10,0 s                                    |
| Tolerance                 |                     |                                | +- 2,0 s                                     |
| Alarm trip speed limit    | n <sub>G</sub>      |                                | 3.150 1/min                                  |
| Tolerance                 |                     |                                | + 100<br>1/min                               |
| Alarm latch               |                     | No                             |  |
| Alarm isolated from motor |                     | No                             |  |

#### 3.3 **Electrical Features**

| Electronic function | Speed-Controlled |  |
|---------------------|------------------|--|
|                     |                  |  |



1)

U<sub>A low</sub>

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t

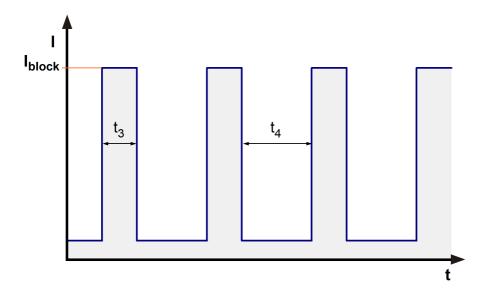
1) Wenn der Lüfter abgeschaltet ist, hängt der Zustand des Ausgangssignals U<sub>A</sub> von der Kundenapplikation ab.

When the fan is powered off, the ouput signal U<sub>A</sub> depends on the customer's application.

2) Für den gültigen Zustand (a oder b) siehe Alarmunterdrückung in der Tabelle.

For the valid condition (a or b) see alarm suppression in the table.

| Reversed polarity protection            | P-CH FET   |  |
|---|--|--|
| Max. residual current at U <sub>N</sub> | $I_F >= 5 \text{ mA}$                                  |  |
| Locked rotor protection                 | Auto restart   |  |
| Locked rotor current at U <sub>N</sub>  | I <sub>block</sub> approx. 450 mA                      |  |
| Clock signal at locked rotor            | t <sub>3</sub> / t <sub>4</sub> typical: 0,5 s / 5,0 s |  |



## 3.4 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m3; Temperature  $23^{\circ}$  +/ -  $3^{\circ}$ ;

In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft

horizontal.

The information is only valid under the specified test conditions and may be changed by the

installation conditions. If there are deviations from the standard test conditions, the

characteristic values must be checked under the installed conditions.

## a.) Operation condition:

| 4.200 1/min at free air flow |
|------------------------------|
|------------------------------|

| Max. free-air flow ( $\Delta p = 0 / \hat{V} = max.$ )          | 308,0 m3/h |  |
|---|------------|--|
| Max. static pressure ( $\Delta p = \text{max.} / \dot{V} = 0$ ) | 780 Pa     |  |
|   |            |  |



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### 3.5 Sound Data

Measurement conditions:

Sound pressure level: 1 meter distance between microphone and the air intake.

Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)

Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)

For further measurement conditions see chapter aerodynamics.

### a.) Operation condition:

### 4.200 1/min at free air flow

| Optimal operating point   | 180,0 m3/h @ 360 Pa |  |
|---|---------------------|--|
| Sound power level at the optimal operating point                | 7,5 bel(A)          |  |
| Sound pressure level at free air flow, measured in rubber bands |                     |  |

#### 4 Environment

#### 4.1 General

| Min. permitted ambient temperature TU min. | -20 ℃ |  |
|--|-------|--|
| Max. permitted ambient temperature TU max. | 60 ℃  |  |
| Min. permitted storage temperature TL min. | -40 ℃ |  |
| Max. permitted storage temperature TL max. | 30 ℃  |  |

# 4.2 Climatic Requirements

| Humidity requirements | humid heat, cyclic; according to DIN EN 60068-2-30, 6 cycle |  |
|-----------------------|---|--|
| Water exposure        | None  |  |
| Dust requirements     | Dust check; according to DIN EN 60068-2-68, 6g/m2d, 1 day   |  |
| Salt fog requirements | None  |  |

### Permitted application area:

The product is for the use in sheltered rooms with limited controlled temperature. Occasionally condensed water is allowed. Direct exposure to water must be avoided. Saline ambient conditions must be avoided.

### Pollution degree 2 (according DIN EN 60664-1)

It occurs only non-conductive pollution. Occassionally, temporary conductivity caused by condensation occurs.

Please require severity levels and specification parameters from the responsible development departments.



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# 5 Safety

# 5.1 Electrical Safety

| Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25℃.   | 500 VAC / 1 Min. |  |
|---|------------------|--|
| No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground. | 850 VDC / 1 Sec. |  |
| Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25℃ measured with U=500 VDC for 1 min.  | RI > 10 MOhm     |  |
| Clearance / creepage distance Protection class  | 1,0 mm / 1,5 mm  |  |

# 5.2 Approval Tests

| CE  | EC Declaration of Conformity  | Yes            |
|-----|---|----------------|
| EAC | Eurasian Conformity   | Yes            |
| UL  | Underwriters Laboratories   | No             |
| VDE | Association for Electrical, Electronic and Information Technologies | No             |
| CSA | Canadian Standards Association                                      | No             |
| CCC | China Compulsory Certification                                      | Not applicable |

# 6 Reliability

# 6.1 General

| Life expectancy L10 at TU = 40 ℃                  | 55.000 h  |  |
|---|-----------|--|
| Life expectancy L10 at TU max.                    | 35.000 h  |  |
| Life expectancy L10 acc. to IPC 9591 at TU = 40 ℃ | 92.5 00 h |  |
|   |           |  |



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