

## 1 General

Fan type	Blower	
Rotating direction looking at rotor	Clockwise	
Airflow direction	Air in axially, Air out radially	
Bearing system	Stainless steel bearing	
Mounting position - shaft	Any	

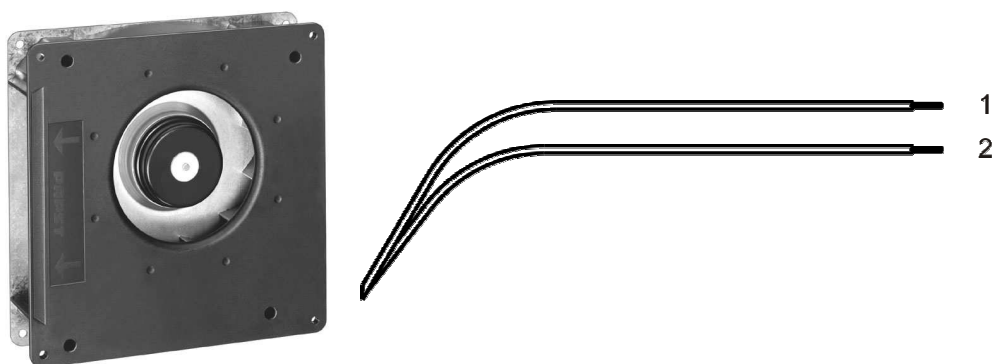
## 2 Mechanics

### 2.1 General

Width	180,0 mm	
Height	180,0 mm	
Depth	40,0 mm	
Mass	0,750 kg	
Housing material	Mixed	
Impeller material	Mixed	
Max. torque when mounted across both mounting flanges; Metal flange on mounting plate Screw size	Wire outlet corner: 70 Ncm Remaining corners: 70 Ncm ISO 4762 - M4 degreased, without an additional brace and without washer	

### 2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 310 mm	
Tolerance	+ - 10,0 mm	
Tube length	S = 20 mm	
Tolerance	+ - 10,0 mm	



Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 22	1,70 mm
2	black	- GND	AWG 22	1,70 mm

### 3 Operating Data

#### 3.1 Electrical Operating Data

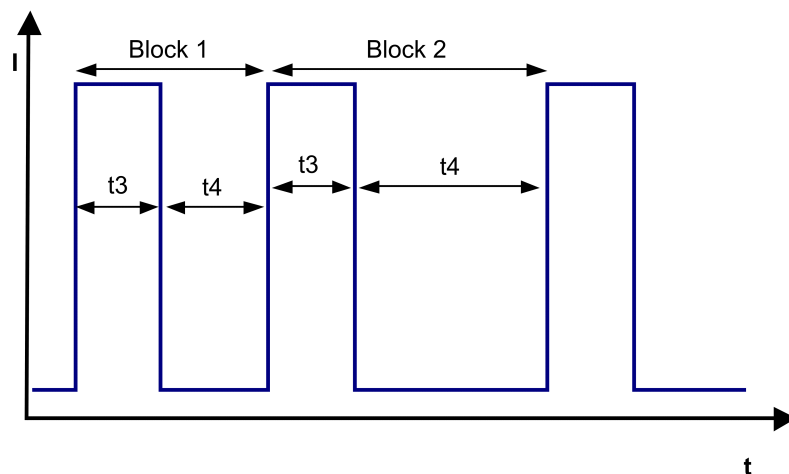
Measurement conditions: Normal air density = 1,2 kg/m<sup>3</sup>; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

$\Delta p = 0$ : corresp. to free air flow (see chapter aerodynamics)  
I: corresp. to arithm. mean current value

Features	Condition	Symbol	Values		
Voltage range		U	12 V		28,0 V
Nominal voltage		$U_N$		24,0 V	
Power consumption	$\Delta p = 0$	P	1,1 W	4,9 W	6,7 W
Tolerance	0010		+/- 17,5 %	+/- 12,5 %	+/- 15,0 %
Current consumption	$\Delta p = 0$	I	94 mA	203 mA	240 mA
Tolerance	0010		+/- 17,5 %	+/- 12,5 %	+/- 15,0 %
Speed	$\Delta p = 0$	n	1.365 1/min	2.550 1/min	2.840 1/min
Tolerance	0010		+/- 12,5 %	+/- 7,5 %	+/- 10,0 %
Starting current consumption				< 900 mA	

#### 3.2 Electrical Features

Electronic function	None	
Reversed polarity protection	Rectifying diode	
Max. residual current at $U_N$	$I_F \leq 10 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at $U_N$	$I_{\text{block}}$ approx. 900 mA	
Clock signal at locked rotor	$t_3 / t_4$ typical: 0,6 s / 10 s	



Block1: special locked rotor protection: 5 cycles  $t_3 / t_4 = 0,6 \text{ s} / 1 \text{ s}$  Block2: locked rotor protection  $t_3 / t_4 = 0,6 \text{ s} / 10 \text{ s}$

### 3.3 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m<sup>3</sup>; Temperature 23°C +/- 3°C;

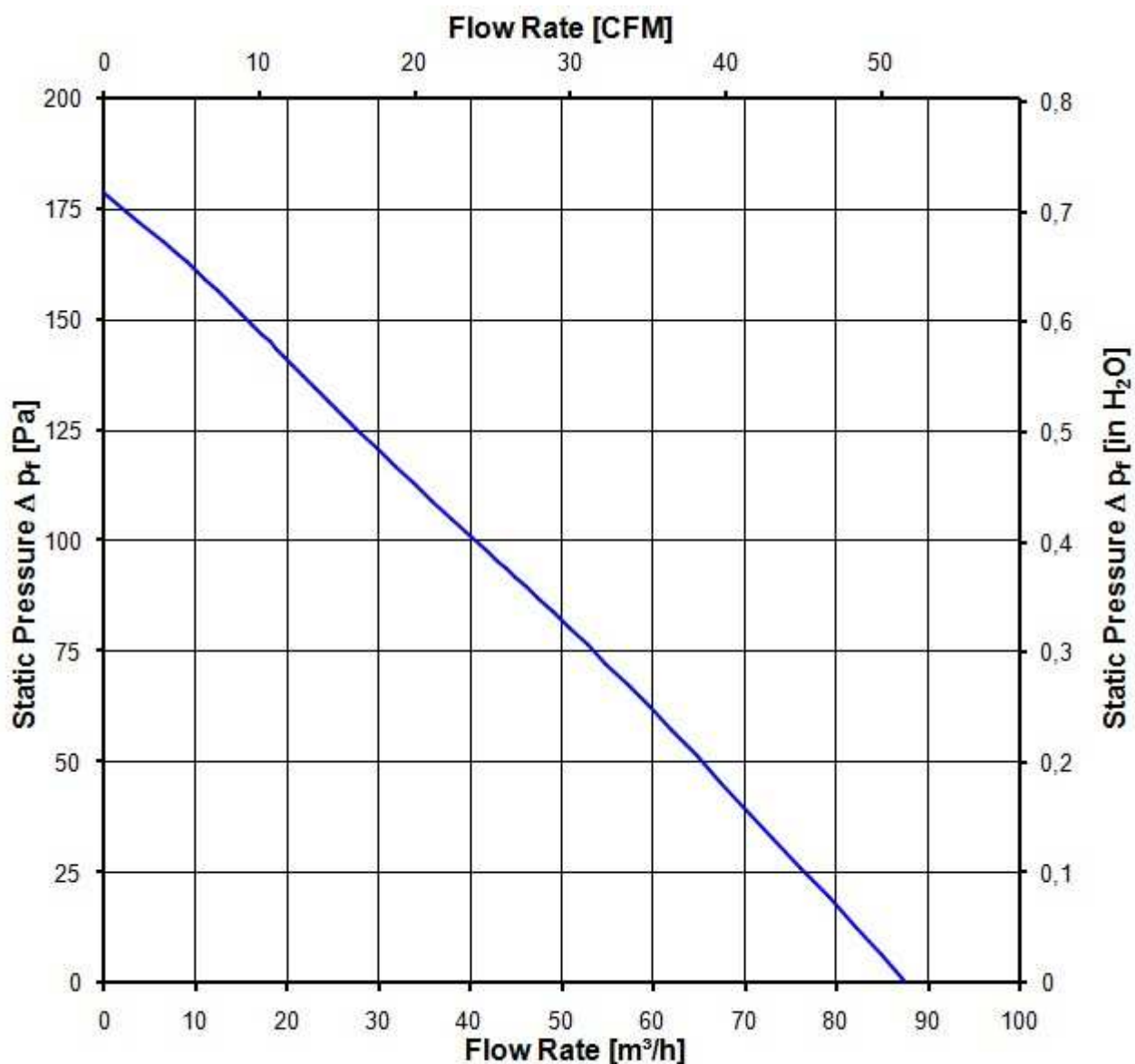
In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft horizontal.

The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

a.) Operation condition:

2.550 1/min at free air flow

Max. free-air flow ( $\Delta p = 0 / \dot{V} = \max.$ )	88,0 m <sup>3</sup> /h	
Max. static pressure ( $\Delta p = \max. / \dot{V} = 0$ )	180 Pa	



### 3.4 Sound Data

Measurement conditions: Sound pressure level: 1 meter distance between microphone and the air intake.  
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)  
 Measured in a semianchoic chamber with a background noise level of  $L_p(A) < 5 \text{ dB(A)}$   
 For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

2.550 1/min at free air flow		
Optimal operating point	10,0 m <sup>3</sup> /h @ 144 Pa	
Sound power level at the optimal operating point	5,7 bel(A)	
Sound pressure level at free air flow, measured in rubber bands		

## 4 Environment

### 4.1 General

Min. permitted ambient temperature TU min.	-30 °C	
Max. permitted ambient temperature TU max.	75 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

### 4.2 Climatic Requirements

Humidity requirements	humid heat, cyclic; according to DIN EN 60068-2-30, 6 cycle	
Water exposure	None	
Dust requirements	Dust check; according to DIN EN 60068-2-68, 6g/m <sup>2</sup> d, 1 day	
Salt fog requirements	None	

Permitted application area:

The product is for the use in sheltered rooms with limited controlled temperature. Occasionally condensed water is allowed. Direct exposure to water must be avoided. Saline ambient conditions must be avoided.

Pollution degree 2 (according DIN EN 60664-1)

It occurs only non-conductive pollution. Occasionally, temporary conductivity caused by condensation occurs.

Please require severity levels and specification parameters from the responsible development departments.

## 5 Safety

### 5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	500 VAC / 1 Min.  850 VDC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance	1,0 mm / 1,2 mm	
Protection class	III	

### 5.2 Approval Tests

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information Technologies	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Not applicable

## 6 Reliability

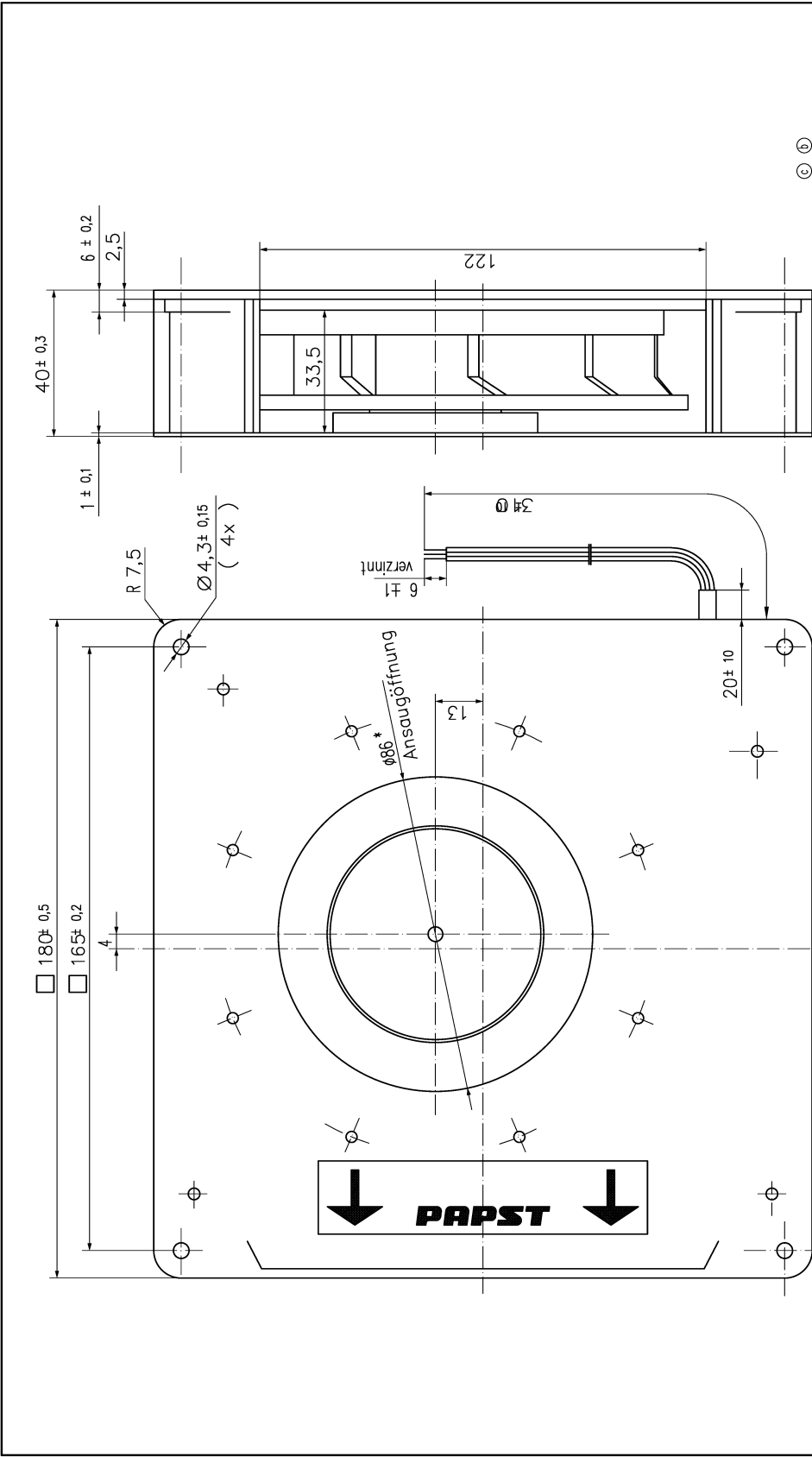
### 6.1 General

Life expectancy L10 at TU = 40 °C	62.500 h	
Life expectancy L10 at TU max.	27.500 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	105.000 h	

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Schutzvermerk nach DIN 34 beachten

082  
210  
232  
235  
240  
516



\*) Öffnung für Montagewand  $\geq 100\text{mm}$   
Axialspiel: 0 (mit Federausgleich)

Tolerierung Allgemeintoleranzen:				DIN 7167				gilt für:			
								959 4310 120	RG25-19/4N	959 4310 126	RG25-19/8NR
								959 4310 121	RG25-19/4NM	959 4310 127	RG25-19/4NR
								959 4310 122	RG25-19/2N	959 4310 138	RG25-19/4N-138
								959 4310 123	RG25-19/2NM		
								959 4310 125	RG25-19/8N		
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Index	Änd.-Nr.	Datum	Geändert von			Zur Verwendung im Verteiler freigegeben					
von		am				Ers.f.Zchg.-					
						Papst-Motoren GmbH & Co KG D-18172 St.Georgen Germany					