# 1 General

Fan type	Blower without chassis with intake nozzle	
Rotating direction looking at rotor	Clockwise	
Airflow direction	Air in axially, Air out radially	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

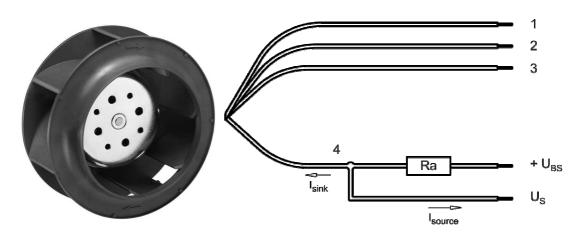
# 2 Mechanics

# 2.1 General

Depth	91,0 mm	
Diameter	133,0 mm	
Mass	0,890 kg	
Housing material		
Impeller material	Plastic	

# 2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 425 mm	
Tolerance	+- 10 mm	
Tube length	S = 115 mm	
Tolerance	+- 5,0 mm	
Wire size (AWG)	22	
Insulation diameter	1.70 mm	



Wire	Color	Operation
1	red	+ UB
2	blue	- GND
3	violet	PWM
4	white	Tacho

The auxilliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.



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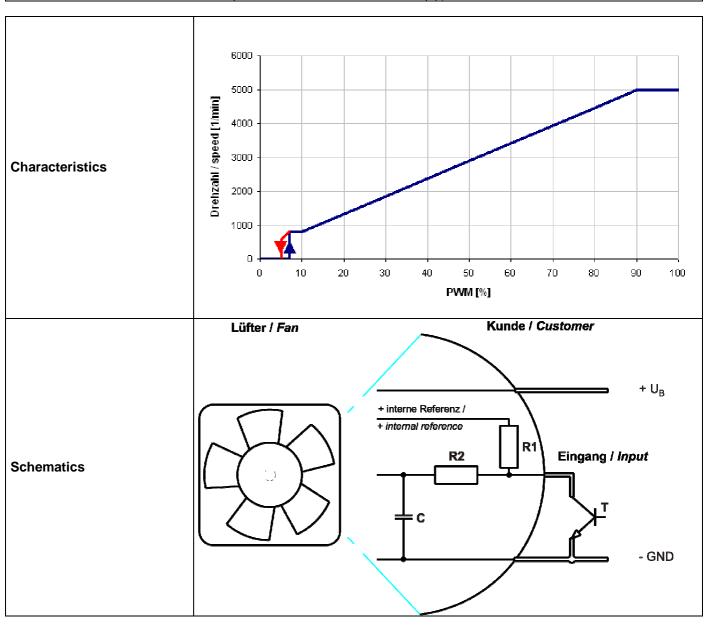
#### 3 **Operating Data**

#### 3.1 **Electrical Interface - Input**

Control input	PWM

# **Features**

Inpute type	Open collector	
PWM - Frequency		1 kHz - 20 kHz
		typical: 2 kHz



Speed control:

By Puls width modulation (PWM) 0 ... 100%
Open collector in relation to signal-ground



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# Please note:

It's possible to control the fan by a control voltage of 0... 5 V. (5 V corresponds to 100 % PWM).

The power supply must be able to "sink" and works together with an internal pull-up resistor (4,7 kOhm).

# Information to the curve:

0 % - 7% PWM: 0 1/min

7 % PWM: 800 1/min (Fan on, comming from 0% PWM) 800 1/min (corresponding to min. speed)

10 % - 90% PWM: linear increasing curve

90 % - 100% PWM: 5.000 1/min (corresponding to max. speed)

7 % - 5 % PWM: linear decreasing curve (comming from 100% PWM) 600 1/min or 0 1/min (Fan off, comming from 100% PWM)

# 3.2 Electrical Operating Data

Measurement Normal air density = 1.2 kg/m3; Temperature 23°C + / - 3°C; Motor axis horizontal; warm-up

conditions: time before measuring 5 minutes (unless otherwise specified).

In the intake and outlet area should not be any solid obstruction within 0,5 m.

Measurement setup:	Measured between two steel plates
Steel plate:	140 mm x 140 mm
Intake nozzle:	D: 87 mm; R: 7 mm
Distance between bottom and top plate:	101 mm
Overlapping impeller / nozzle:	2 mm

 $\Delta p = 0$ : corresp. to free air flow (see chapter aerodynamics)

I: corresp. to arithm. mean current value

Name	Condition
PWM 0001	PWM: 95 %; f: 2 kHz

100% PWM; f = 2 kHz or broken lead wire (open control input)

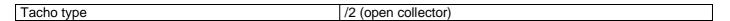
The data at 50% PWM are no FK features and need not be tested.

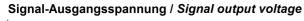
Features	Condition	Symbol		Values	
Voltage range		U	16 V		30 V
Nominal voltage		U <sub>N</sub>		24,0 V	
Power consumption	$\Delta p = 0$		38,4 W	58,0 W	60,5 W
Tolerance	PWM 0010	Р	+- 10 %	+- 10 %	+- 10 %
Current consumption	$\Delta p = 0$		2.400 mA	2.400 mA	2.000 mA
Tolerance	PWM0010	I	+- 10 %	+- 10 %	+- 10 %
Speed	$\Delta p = 0$		4.330 1/min	5.000 1/min	5.000 1/min
Tolerance	PWM 0010	n	+- 7,5 %	+- 5 %	+- 5 %

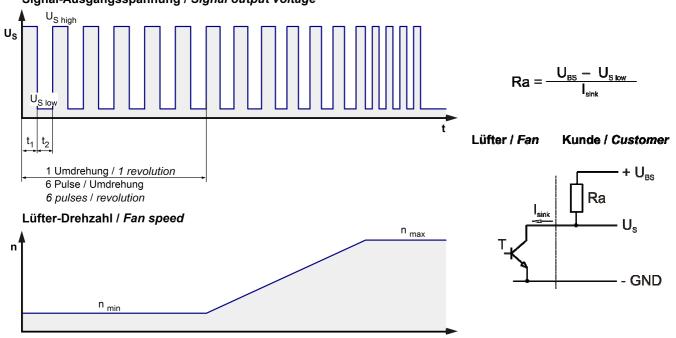


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# 3.3 Electrical Interface - Output







# Please note:

At zero speed the tacho signal is at a static HIGH. It will be also HIGH when the fan is still spinning, but the speed control signal is set to zero speed already.

The tacho signal is only activated after the start-up is completed.

Features		Note	Values
Tacho operating voltage	U <sub>BS</sub>		<= 60,0 V
Tacho signal Low	$U_{S low}$	I sink: 2 mA	<=0,4 V
Tacho signal High	$U_{S\;high}$	I source: 0 mA	<=60,0 V
Maximum sink current	I <sub>sink</sub>		<= 20 mA
External resistor		External resistor Ra f to GND.	rom UBS to US required. All voltages measured
Tacho frequency		(6 x n) / 60	
Tacho isolated from motor		No	
Slew rate			=> 0,5 V/us

n = revolutions per minute (1/min)

Note to the tacho-frequency: (6 Pulse per revolution!)

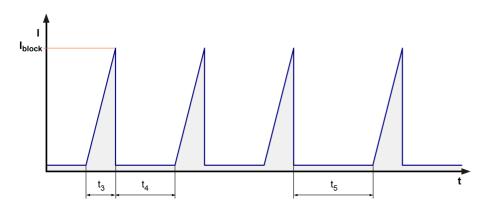
# 3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	Rectifying diode	



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Max. residual current at U <sub>N</sub>	$I_F \le 5 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at U <sub>N</sub>	I <sub>block</sub> approx. 3.200 mA	
Clock signal at locked rotor	t <sub>3</sub> / t <sub>4</sub> typical: 6,3 s / 10,0 s	



Locked rotor signal t5: 40.0 s

After 4 failed start-ups of t3 to t4 there is an extended timeout t5 of 40s.

The first off-time t4 is reduced to 3s.



# 3.5 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m3; Temperature  $23^{\circ}$  +/ -  $3^{\circ}$ ;

In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft

horizontal.

The information is only valid under the specified test conditions and may be changed by the

installation conditions. If there are deviations from the standard test conditions, the

characteristic values must be checked under the installed conditions.

Measurement setup:	Measured between two steel plates
Steel plate:	140 mm x 140 mm
Intake nozzle:	D: 87 mm; R: 7 mm
Distance between bottom and top plate:	101 mm
Overlapping impeller / nozzle:	2 mm

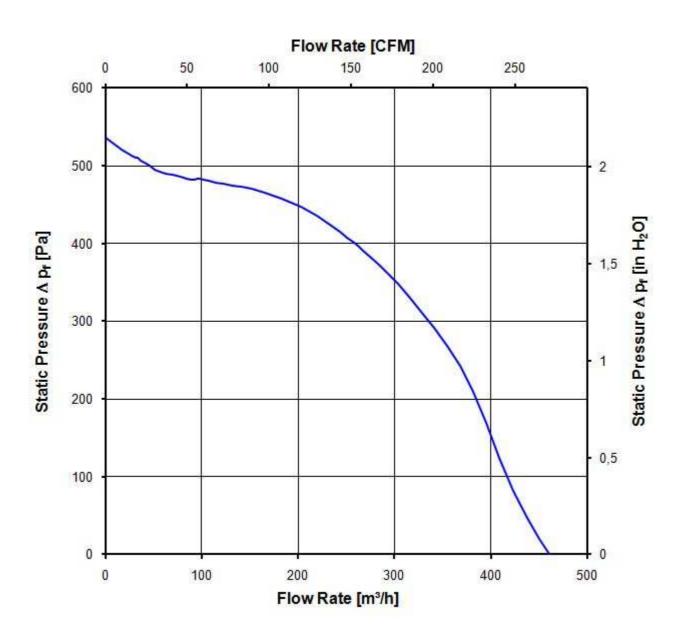
# a.) Operation condition:

5.000 1/min at free air	PWM 95 %; f: 2 kHz	
flow		

Max. free-air flow (/	$p = 0 / \dot{V} = max.$	460,0 m3/h	
Max. static pressure	$e (\Delta p = max. / \dot{V} = 0)$	535 Pa	



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# 3.6 Sound Data

Measurement conditions:

Sound pressure level: 1 meter distance between microphone and the air intake.

Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)

Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)

For further measurement conditions see chapter aerodynamics.

# a.) Operation condition:

5.000 1/min at free air	PWM 95 %; f: 2 kHz	
flow		

Optimal operating point	316,0 m3/h @ 290 Pa	
Sound power level at the optimal operating point	7,8 bel(A)	
Sound pressure level at free air flow, measured in rubber bands		

### 4 Environment

# 4.1 General

Min. permitted ambient temperature TU min.	-20 ℃	
Max. permitted ambient temperature TU max.	65 ℃	
Min. permitted storage temperature TL min.	-40 ℃	
Max. permitted storage temperature TL max.	80 ℃	

# 4.2 Climatic Requirements

Humidity requirements	humid heat, cyclic; according to DIN EN 60068-2-30, 6 cycle	
Water exposure	None	
Dust requirements	Dust check; according to DIN EN 60068-2-68, 6g/m2d, 1 day	
Salt fog requirements	None	

# Permitted application area:

The product is for the use in sheltered rooms with limited controlled temperature. Occasionally condensed water is allowed. Direct exposure to water must be avoided. Saline ambient conditions must be avoided.

# Pollution degree 2 (according DIN EN 60664-1)

It occurs only non-conductive pollution. Occassionally, temporary conductivity caused by condensation occurs.

Please require severity levels and specification parameters from the responsible development departments.



#### Safety 5

#### 5.1 **Electrical Safety**

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25℃.	500 VAC / 1 Min.	
No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	850 VDC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25℃ measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance Protection class	1,0 mm / 1,2 mm	

#### 5.2 **Approval Tests**

CE	EC Declaration of Conformity	No
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information	Yes / Approval acc. to EN 60950 (VDE 0805) - Information
	Technologies	technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Not applicable

The approval tests are observed to: U approval max.:30,0 V @ TU approval max.: 65,0  $^{\circ}$ C

#### 6 Reliability

#### 6.1 General

Life expectancy L10 at TU = 40 ℃	72.500 h	
Life expectancy L10 at TU max.	40.000 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 ℃	122. 500 h	



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